

**Amendments to the Specification:**

Please amend the specification as follows:

Please replace paragraph starting at page 1, line 3, with the following rewritten paragraph:

The invention relates to a heat exchanger for motor vehicles, in particular a charge-air cooler, in particular for utility vehicles, ~~according to the precharacterizing clause of patent claim 1.~~

Please replace paragraph starting at page 2, line 4, with the following rewritten paragraph:

~~This object is achieved by the features of patent claim 1.~~ According to the invention, it is provided that at least part of at least one header box is produced from a semifinished product by means of internal high-pressure forming (IHF). The use of a metallic semifinished product enables the stresses occurring due to temperature and pressure to be controlled. In addition, the costly permanent mold casting process is avoided and, instead, a cost-effective semifinished product is used which is deformed by the cost-effective IHF process.